

Serial Number: 10/766,657

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**WHAT IS CLAIMED IS:**

**1. (currently amended)** A rack structure body for a machine, comprising

a frame body provided at one of a front surface side and a back surface side of the rack structure body, wherein

the frame body includes a main frame part formed by bending and a sub frame part formed by bending,

the sub frame part is installed inside of the main frame part, [[and]]

the frame body has a hollow structure, and

a bent part of the sub frame part comes in contact with a bent part of the main frame part,  
so that the sub frame part reinforces and supports the main frame part.

**2. (canceled)**

**3. (original)** The rack structure body for a machine as claimed in claim 1,

wherein one of the main frame part and the sub frame part is integrally formed by bending with sheet metal press working.

**4. (original)** The rack structure body for a machine as claimed in claim 1, wherein

the main frame part and the sub frame part have rectangular shape configurations,

the frame bodies provided at the front surface side and the back surface side are connected by a plurality of frame body connection members provided at four corners of the rack structure body, and

the frame body connection members are installed inside of the main frame part.

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- 5. (original)** The rack structure body for a machine as claimed in claim 1,  
wherein the main frame part and the sub frame part which is installed inside of the main frame part are fixed by a first fixing member.
- 6. (original)** The rack structure body for a machine as claimed in claim 5,  
wherein the first fixing member is a rivet.
- 7. (original)** The rack structure body for a machine as claimed in claim 1, wherein  
frame bodies provided at the front surface side and the back surface sides are connected  
by a frame body connection member, and  
the frame bodies and the frame body connection member are fixed by a second fixing member.
- 8. (original)** The rack structure body for a machine as claimed in claim 7,  
wherein the frame body connection member is integrally formed by bending with sheet metal press working.
- 9. (original)** The rack structure body for a machine as claimed in claim 7,  
wherein the second fixing member is a rivet.
- 10. (original)** The rack structure body for a machine as claimed in claim 1, wherein  
a hole forming part for electrical wiring is formed at the frame body,

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the frame body has a horizontal cross section which is a hollow plane surface, and the electrical wiring is provided inside of the frame body and extends from the hole forming part.

**11. (new) A rack structure body for a machine, comprising:**

a frame body provided at one of a side and an opposite side of the rack structure body, wherein

the frame body includes a main frame part formed having a quadrangular shape configuration and a sub frame part having a quadrangular shape configuration, and the sub frame part is installed inside of the main frame part.